



**Scott Walker, Governor**  
**Dave Ross, Secretary**

March 09, 2016

CUST ID No. 1320179

MARK WIESER  
WIESER CONCRETE PRODUCTS INC  
2815 RILEY ROAD  
PORTAGE WI 53901

**PLAN APPROVAL EXPIRES: 03/31/2021**

Re: Description: SEWAGE TANKS, CONCRETE  
Manufacturer: WIESER CONCRETE PRODUCTS, INC.  
Product Name: (trans id 2668629) SEPTIC, PUMP OR HOLDING  
Model Number(s): WEHD 2500  
(56.0 IN. L.L., 44.88 GAL/IN., 144 IN. MAX DEPTH OF BURY, 1204 G.P.D.  
WHEN USED AS A SEPTIC TANK BASED ON A 3 YR. SERVICE INTERVAL  
FOR RESIDENTIAL WASTEWATER; TANK DIMENSIONS (OD) 156 IN. L X 84  
IN. W X 76 IN. H)  
Product File No: 20160035

The specifications and/or plans for this plumbing product have been reviewed and determined to be in compliance with chapters SPS 382 through 384, Wisconsin Administrative Code, and Chapters 145 and 160, Wisconsin Statutes.

The Department hereby issues an approval based on the Wisconsin Statutes and the Wisconsin Administrative Code. **This approval is valid until the end of March 2021.**

This approval supersedes the approval issued on 5/4/2011 under product file number 20110116.

This approval is contingent upon compliance with the following stipulation(s):

- This tank must be designed to withstand the pressures to which it will be subjected.
- The manufacturer must keep at the manufacturing plant a set of plans and specifications bearing the department's stamp of approval. The plans and specifications must be open to inspection by an authorized representative of the department.
- When this product receives wastewater from dwellings and is used as a septic tank, it will produce an effluent quality with a maximum monthly average value for BOD5 greater than 30 mg/L but less than or equal to 220 mg/L, TSS greater than 30 mg/L but less than or equal to 150 mg/L and F.O.G. less than or equal to 30 mg/L.
- BEDDING: Bedding must be capable of bearing the weight of the tank. Bedding material must have the ability for 100% to pass through 3/4 inch screen. Bedding thickness must be 4 inches minimum compacted (thickness may vary due to soil conditions).

Identification Numbers
<b>Transaction ID No. 2668629</b>
<b>Site ID No.</b>
Please refer to both identification numbers, above, in all correspondence with the agency.

- **BACKFILL:** Sidewalls of tanks must have dry backfill materials that have the ability to pass 100% through a 2-inch screen. Provide a min. 12 inches on all sides from bottom to top, placed with a backhoe or concrete bucket to avoid impact loads on sidewall of tank. No compaction of backfill material is permitted on sidewalls; if more than 85% modified Proctor compaction is required, then use 3/8- or 3/4-inch washed gravel for backfill material.
- This product is approved to use the following:
  - Side opening for when product is used as a holding tank.
  - Department approved effluent filter designed to be installed in a four inch diameter tee with extension and installed in accordance with the product approval for the filter including a properly sized and located access opening for service and maintenance.
  - Four inch discharge opening in riser.
  - Bottom and side pipe openings for siphon, pump and holding tanks.
  - Six inch inlet and outlet openings.
  - Two inch schedule 40 PVC cast in riser for electrical wiring.
  - Press Seal "Cast-A-Seal" and PSX Gasket System by Press Seal Gasket Corp., Polylok II High Pressure Pipe Seal by Polylok, and A-Lok X-Cel by A-Lok Products, Inc..
  - Dual inlets at end of tank with one access opening above both inlets.
  - Dual inlets at end of tank with one access opening above each inlet.
  - Manhole riser and cover having a rectangular, round, or square shape with a minimum 24" inside dimension.
  - A slide-in dividing wall (Super Screen) in the septic tank or in the first septic compartment of a two compartment tank. The dividing wall has an 8" diameter hole that has its center located 12" above the bottom and is centered in the width of the dividing wall. The top of the dividing wall extends at least 4" above the liquid level and terminates at least 2" below the bottom of the tank cover. The location of the dividing wall in a single compartment tank is between 1/2 to 3/4 of the inside length of the tank when measured from the tank inlet. The location of the dividing wall is between 1/4 to 1/2 of the inside length of the first compartment of a two-compartment tank in relationship to the length of the compartment when measured from the tank inlet.

The department is in no way endorsing this product or any advertising, and is not responsible for any situation which may result from its use.

Sincerely,

Glen Jones, M.S.  
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